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# International Journal of ChemTech Research

CODEN (USA): IJCRGG ISSN: 0974-4290 Vol.7, No.3, pp 1521-1525, 2014-2015

ChemTech

# ICONN 2015 [4<sup>th</sup> - 6<sup>th</sup> Feb 2015] International Conference on Nanoscience and Nanotechnology-2015 SRM University, Chennai, India

# Time Dependent Preparation of Electrochemically Active Lithium Titanate Anode for Lithium Ion Batteries

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Abstract: Lithium titanate proves to be an important anode material for Li-ion batteries. Its unique characteristics make it a promising material for portable electronic devices, hybrid and non hybrid electric vehicles. An efficient and facile solvothermal method has been employed in this paper to prepare spinel structured lithium titanate nanostructures at different durations of time. The Li<sub>4</sub>Ti<sub>5</sub>O<sub>12</sub> nanoparticles were prepared from reaction between TiO<sub>2</sub> and LiOH·H<sub>2</sub>O in water/ethanol mixture with subsequent heat treatment. As a lithium intercalation material, high crystallinity is important for Li<sub>4</sub>Ti<sub>5</sub>O<sub>12</sub>. X-ray diffraction analysis (XRD) of the synthesized nanoparticles showed good crystallinity and phase purity which is important for Li<sub>4</sub>Ti<sub>5</sub>O<sub>12</sub> as a lithium ion intercalation anode material. The morphology and electrochemical performance is found to be strongly dependent on the experimental conditions. The morphology of the particles observed from field emission scanning electron microscope (FESEM) was found to be rod-like, cubical and spherical in shape subjected to different time durations. The transmission electron microscope (TEM) analysis supports the morphological structures observed from FESEM. Also the chemical composition of the material analyzed from energy dispersive X-ray analysis (EDX) confirms the presence of Ti and O with their respective ratios. The electrochemical test indicates good electrochemical performance of the lithium titanate nanoparticles which finds its application in energy storage systems.

**Keywords:** Time Dependent Preparation, Electrochemically Active Lithium Titanate Anode, Lithium Ion Batteries.

## Introduction

Rechargeable batteries play an important role in storage and conversion of electrochemical energy. The lithium ion batteries (LIBs) prove to be a good candidate for energy storage applications like communication and consumer electronic devices, electric power tools, hybrid, plug-in and electric vehicles<sup>1</sup>. However, considering the safety issues, LIBs are found to be slightly poor. Therefore, to overcome this set back certain electrode materials are favored. Among them, spinel structured lithium titanate (Li<sub>4</sub>Ti<sub>5</sub>O<sub>12</sub>) is being established to be a promising anode for LIBs through intercalation and deintercalation mechanism. Li<sub>4</sub>Ti<sub>5</sub>O<sub>12</sub> is considered

to be a material with zero-strain due to its structural stability during Li-insertion and extraction process<sup>2</sup>. Moreover, the material possesses stable operating voltage of 1.55 V and excellent reversibility. In addition, the high lithium ion mobility of lithium titanate gives high rate performance compared to other anode materials<sup>3</sup>. Various morphologies of spinel  $\text{Li}_4\text{Ti}_5\text{O}_{12}$  and  $\text{TiO}_2$  such as nanotubes<sup>4</sup>, nanosheets<sup>5</sup> and nanowires<sup>6</sup> synthesized by different methods have been previously studied for lithium-ion battery applications. In this article, we report the synthesis of nanostructured  $\text{Li}_4\text{Ti}_5\text{O}_{12}$  via a simple solvothermal route for different durations of time. The crystallinity and morphological changes corresponding to different experimental conditions are observed. The cyclic voltammetry behavior of the as-prepared  $\text{Li}_4\text{Ti}_5\text{O}_{12}$  nanostructures is also measured.

## Experimental

The preparation of lithium titanate nanoparticles was prepared using  $TiO_2$  and  $LiOH \cdot H_2O$  in ethanolwater solvent mixture. 0.4 g of AR grade  $TiO_2$  powder was added to LiOH solution under magnetic stirring. After 30 min of stirring, the suspension was transferred into a Teflon-lined stainless steel autoclave in which the reaction took place for different durations of time (12 h, 24 h and 36 h) corresponding to a temperature of 150 °C. The resultant powder was washed with distilled water and dried at 60 °C for 15 h and finally annealed at 500 °C for 3 h to obtain spinel structure. The samples were labeled as LTO-12, LTO-24 and LTO-36 corresponding to the reaction time 12 h, 24 h and 36 h, respectively.

# **Results and Discussion**

Powder X-ray diffraction pattern of the as-obtained Li<sub>4</sub>Ti<sub>5</sub>O<sub>12</sub> are shown in Fig.1. The diffraction peaks were compared and indexed to cubic spinel structure with standard data (JCPDS no. 49-0207)<sup>7</sup>. As seen from figure, due to high annealing temperature, well sharpened peaks are observed indicating good crystallinity of Li<sub>4</sub>Ti<sub>5</sub>O<sub>12</sub> nanostructures<sup>8</sup>. This accounts for the ordering of local structure and release of lattice strain. However, there is also a small amount of anatase TiO<sub>2</sub> in the Li<sub>4</sub>Ti<sub>5</sub>O<sub>12</sub><sup>9</sup>. In Fig. 1(a), when the reaction proceeds for a duration of 12 h, we observed well resolved peaks corresponding to  $(2\theta = 18.63^{\circ}, 2\theta = 37.1^{\circ}, 2\theta = 43.7^{\circ}$  and  $2\theta = 63.3^{\circ}$ ) among which the predominant growth along (400) plane can be ascribed to the one dimensional growth of Li<sub>4</sub>Ti<sub>5</sub>O<sub>12</sub> nanostructure. Also diffused scattering is observed for some values of scattering angles which are attributed to an amorphous phase. Fig. 1(b, c) show the diffraction pattern of Li<sub>4</sub>Ti<sub>5</sub>O<sub>12</sub> formed after 24 h and 36 h of reaction time. Here, besides the peaks already obtained for a reaction duration of 12 h, an additional peak corresponding to  $(2\theta = 62.5^{\circ})$  is obtained showing increased growth along the different planes which leads to the formation of different Li<sub>4</sub>Ti<sub>5</sub>O<sub>12</sub> nanostructures. There is a relative change in the intensities of diffraction peaks with corresponding changes in the reaction time. The mean size of nanocrystallites found using Debye-Scherrer formula for all three nanostructures is 50 nm, 35 nm and 25 nm

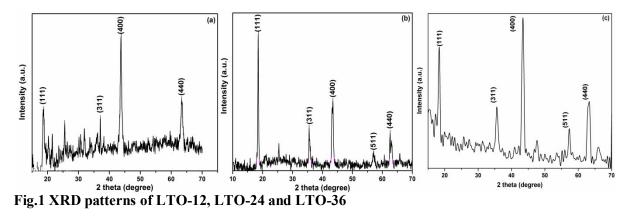


Fig. 2 shows the morphologies of the various samples analyzed from FESEM. The morphology of  $Li_4Ti_5O_{12}$  nanoparticles is observed to change with increase in reaction time. As the reaction proceeds to 12 h (a), 24 h (b) and 36 h (c), three different nanostructures of  $Li_4Ti_5O_{12}$  were observed. They were found to be rodlike, cubical and spherical in shape respectively. The surface of  $Li_4Ti_5O_{12}$  nanoparticles possessing a rod-like morphology are seen to be rough with randomly attached nanoparticles<sup>10</sup>. The rods look oriented in different directions. The average size of nanorod was found to be 250 nm. As seen in Fig. 2b, well defined cube shaped  $Li_4Ti_5O_{12}$  nanoparticles are formed with their size about 105 nm. There also seems to be some agglomerations<sup>11</sup>. The increase in reaction time to 36 h has led to the formation of nanospheres which are monodispersed having uniform size around 40 nm with rather smooth surface<sup>12</sup>.

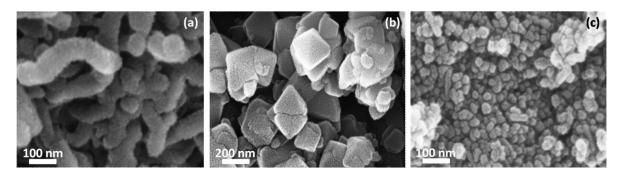


Fig. 2 FESEM images of LTO-12, LTO-24 and LTO-36

The transmission electron microscopy was used to further investigate the microstructure of  $Li_4Ti_5O_{12}$  nanostructures. The structure and size of  $Li_4Ti_5O_{12}$  nanostructures as seen in Fig. 3 are in good agreement with those seen from FESEM analyses. The nanorods and nanocubical structure are well observed and confirmed. The smooth surface of nanosphere is clearly seen and seems to be densely packed structure<sup>12</sup>. In addition, the EDX analyses the purity of materials and stoichiometric ratios of elements present. Fig.4 shows the EDX spectra of all three  $Li_4Ti_5O_{12}$  nanostructures. The atomic % and presence of Ti and O are observed from which their respective ratios are known that are consistent with the experimental precisions. As lithium is not in the EDX detection range, the content of lithium cannot be determined using EDX<sup>13</sup>.

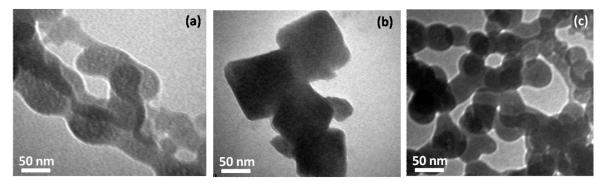
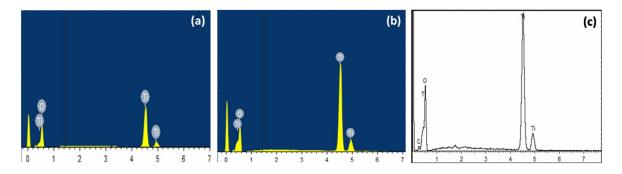
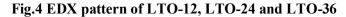


Fig.3 TEM images of LTO-12, LTO-24 and LTO-36





The electrochemical behavior of  $Li_4Ti_5O_{12}$  is characterized by cyclic voltammograms (Fig.5). A three electrode system using  $Li_4Ti_5O_{12}$  as working electrode, Ag/AgCl as reference electrode and platinum wire as counter electrode with H<sub>2</sub>SO<sub>4</sub> as the electrolyte was used. The cyclic voltammetry curves of  $Li_4Ti_5O_{12}$  was scanned from -0.1 V to 1.5 V at a scan rate of 20 mV/s. Fig.5 shows the cyclic voltammetry measurements for different cycles at a constant scan rate. A pair of redox peaks is seen corresponding to oxidation and reduction process that takes place in  $Li_4Ti_5O_{12}$ . The cathodic peak occurs at about 0.3 V and anodic peak at about 0.4 V for all the three nanostructures. Due to the increased scan rate the cathodic peaks are overlapped while the anodic peaks are well retained indicating good kinetic process<sup>14</sup>. There is a difference between the oxidation peak and reduction peak which may be caused by the deposition time or electrochemical polarization. This also indicates some irreversible capacity loss in the electrode reaction process<sup>15</sup>. The broad peaks indicate high degree of crystallinity giving rise to a more reversible system and improved kinetic performance of the

electrode<sup>16</sup>. As the relation between peak currents and scan rates can be associated with the electrochemical reaction characteristics, the broadening of CV curves are attributed to the increased scan rate<sup>17</sup>.

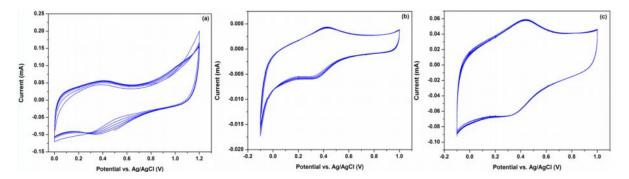


Fig. 5 Cyclic voltammograms of LTO-12, LTO-24 and LTO-36 at a scan rate of 20 mV/s for the initial 7 cycles

#### Conclusion

In summary, the phase composition, morphological changes and electrochemical property of different  $Li_4Ti_5O_{12}$  nanostructures have been successfully synthesized and studied. The experimental condition of time duration plays a vital role in the formation of nanorods, nanocubes and nanospheres. The high annealing temperature leads to better crystallinity of  $Li_4Ti_5O_{12}$ . Cyclic voltammograms measurements indicate that the electrochemical reaction of  $Li_4Ti_5O_{12}$  was a reversible redox reaction with good reversibility and cyclic performance, reducing the overall reaction resistance and hence makes it a promising material for energy storage applications.

#### Acknowledgments

The authors acknowledge DST- SERB (SR/S2/LOP-29/2013) for providing experimental facilities at Department of Physics, Loyola College, Chennai.

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